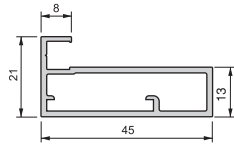
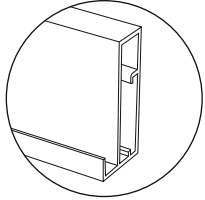
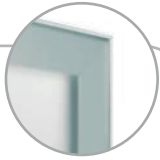
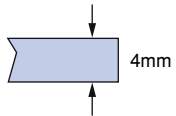


REQUIRED MATERIAL

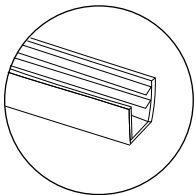
1 PROFILE PLUS 4



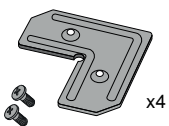
2 GLASS (Emuca does not commercialize this item)



3 GASKET FOR PLUS 4 - 7



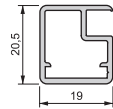
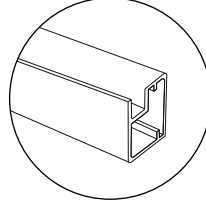
4 CORNERS FOR PLUS 4 - 11 - 14



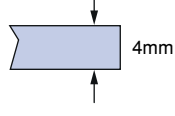
FULL OVERLAY HINGE X91 WITH SOFT CLOSE



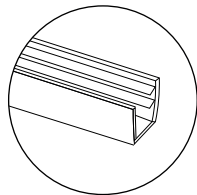
1 PROFILE PLUS 7



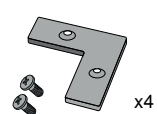
2 GLASS (Emuca does not commercialize this item)



3 GASKET FOR PLUS 4 - 7



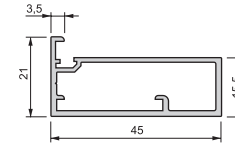
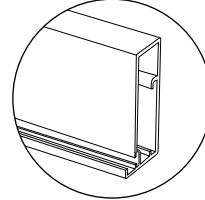
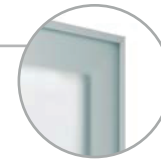
4 CORNERS FOR PLUS 7



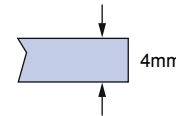
FULL OVERLAY HINGE X91N



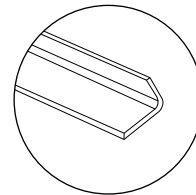
1 PROFILE PLUS 11



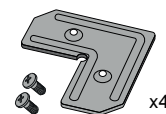
2 GLASS (Emuca does not commercialize this item)



3 GASKET FOR PLUS 11



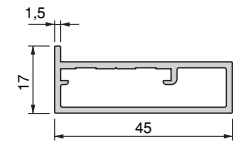
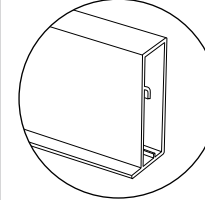
4 CORNERS FOR PLUS 4 - 11 - 14



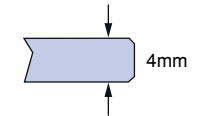
FULL OVERLAY HINGE X91 WITH SOFT CLOSE



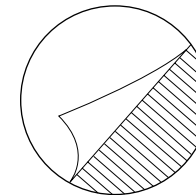
1 PROFILE PLUS 14



2 GLASS (Emuca does not commercialize this item)



3 Double sided adhesive tape FOR PLUS 14



4 CORNERS FOR PLUS 4 - 11 - 14



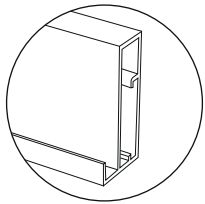
FULL OVERLAY HINGE X91 WITH SOFT CLOSE



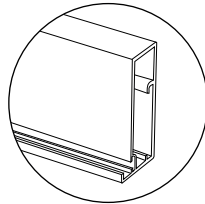
MATERIAL PREPARATION

1 CUTTING OF ALUMINIUM PLUS PROFILES

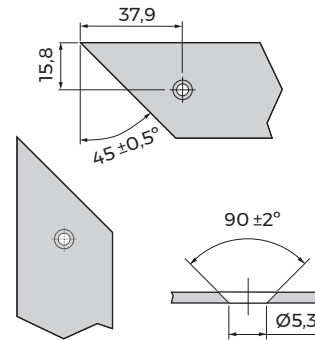
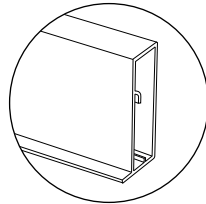
PLUS 4



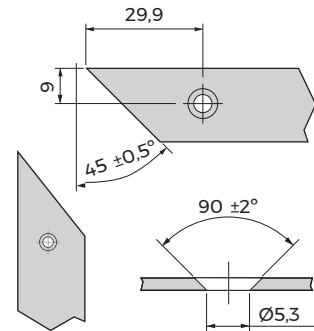
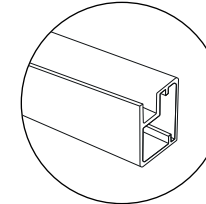
PLUS 11



PLUS 14

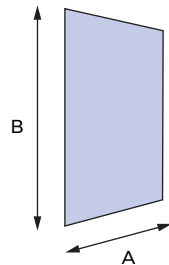
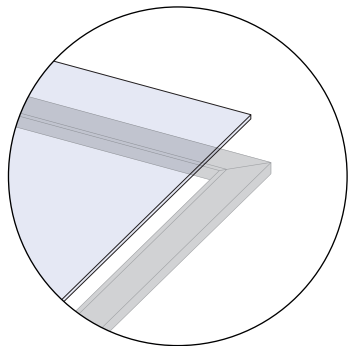


PLUS 7



2 CUTTING GLASS

(Emuca does not commercialize this item)



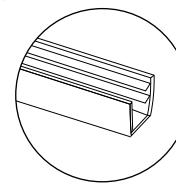
PLUS 4
A - 6mm
B - 6mm

PLUS 7
A - 27mm
B - 27mm

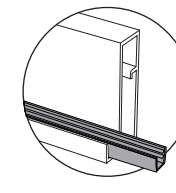
PLUS 11
A - 3mm
B - 3mm

PLUS 14
A - 4mm
B - 4mm

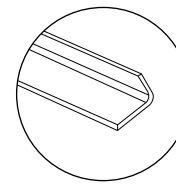
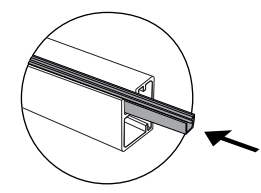
3 FITTING THE GASKET



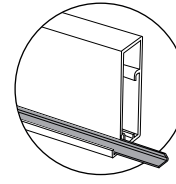
PLUS 4



PLUS 7



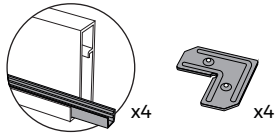
PLUS 11



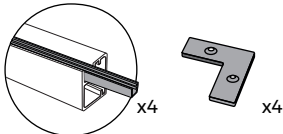
ASSEMBLY

4

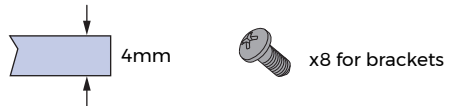
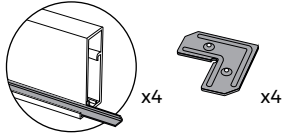
PLUS 4 +
GASKET



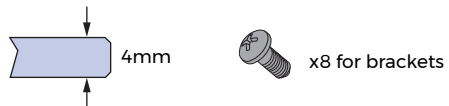
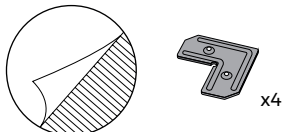
PLUS 7 +
GASKET



PLUS 11 +
GASKET



PLUS 14 +
adhesive



PLUS 4 - 11 - 14

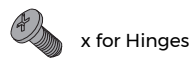


x2 o x3

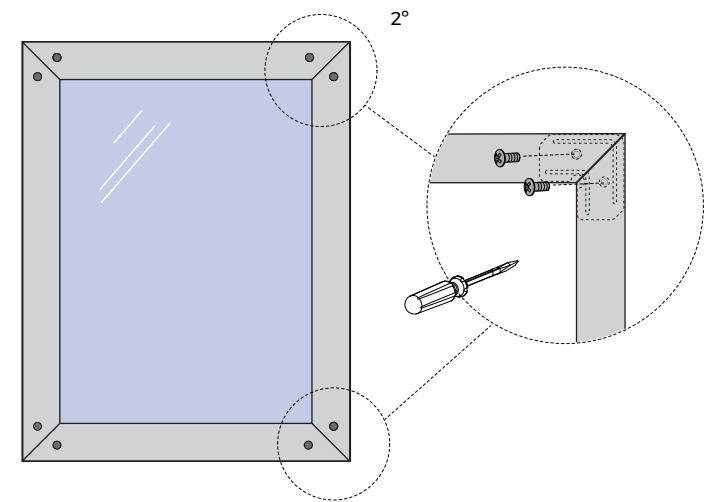
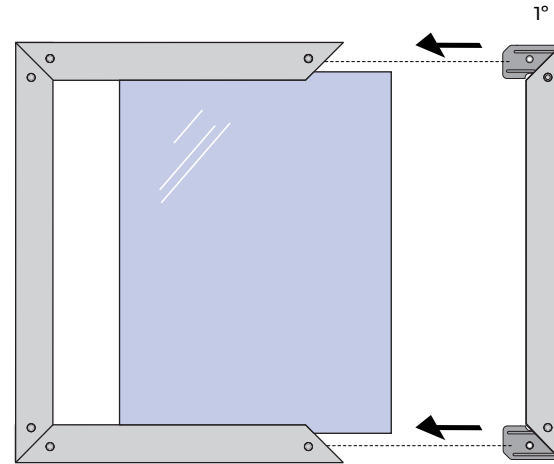
PLUS 7



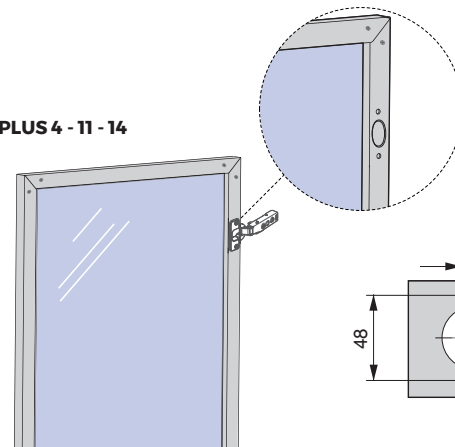
x2 o x3



x for Hinges



PLUS 4 - 11 - 14



PLUS 7

